

PaintersChoice

PC-81

URETHANE ACCELERATOR

PC-81 Urethane Accelerator is designed to accelerate the curing, dust, tack and tape times of Painters Choice Primers and Clear Coats without sacrificing pot life. When PC-81 Urethane Accelerator is used according to the directions, it can save time and money, by improving shop productivity and increasing production.



Preparation

Wash area to be primed with soap and water to remove contaminants that solvent based cleaners cannot remove effectively. Wipe area clean with **PC-900 Pre Prep Wax & Grease Remover**. Sand surface with 180-220 grit sandpaper to remove corrosion, and clean with **PC800 Pre Paint Cleaner**.



Primer Application

Mix 4 parts **PC-38 High Performance Primer** with 1 part **PC-38A Activator**. Mix thoroughly, do not shake. Apply 2-3 wet coats. Allow 10-15 minute flash time between coats. Allow 1-2 hours @ 70 to dry before sanding. Final block with 400-800 grit wet or dry and re-clean with PC-800 Pre Paint Cleaner.



Increased Primer Dry Times

1 ounce of **PC-81 Urethane Accelerator** per 32 ounces of **PC-38 High Performance Primer** that has been catalyzed will substantially increase sand and dry times.



Clearcoat Application

Mix **PC Clearcoat** accordingly to manufacturers instructions

For small jobs, such as doors and fenders, one tack coat of clear can be applied, followed by one full wet coat of clear with no flash time between coats. Tack coat must be applied evenly to achieve proper mil. thickness. For maximum gloss appearance, apply one wet coat of clear. Allow a flash time of 10-15 minutes, followed with a second wet coat of clear.



Increased Clearcoat Dry Times

1/2 ounce of **PC-81 Urethane Accelerator** per 32 ounces of **PC Clearcoat** that has been catalyzed will substantially increase sand and dry times.



Clean HVLP spray gun and cup in a device that recirculates solvents during cleaning that collects used solvent and minimizes evaporation. Do not leave catalyzed in spray gun longer than 1 1/2 hours.